

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims:**

1. (currently amended) A dual sided integral composite image product, comprising:  
a first continuous non-interrupted support substrate having a front side and back side, said front side having a separate image layer thereon having at least one image;  
a second continuous non-interrupted support substrate having a front side and back side, said front side having separate image layer thereon having at least one image, said back side of said second continuous non-interrupted support substrate being ~~permanently secured~~ adhered to said back side of said first continuous non-interrupted support substrate so as to form said dual sided integral composite image product such that said back sides of said first and second continuous non-interrupted support substrates are in a back-to-back co-alignment with each other, said integral composite image product having a fold line about which said integral composite image product is folded and which extends across said separate image layers.
2. (Original) A dual sided integral composite image product according to claim 1 wherein said integral composite image product has a plurality of fold lines.
3. (Original) A dual sided integral composite image product according to claim 2 wherein said plurality of fold lines allows for providing a Z type fold in said integral image product.
4. (Original) A dual sided integral composite image product according to claim 1 wherein said first and second substrates are made from a photographic media.

5. (Original) A dual sided integral composite image product according to claim 1 wherein said first and second substrates are made from a photographic paper.

6. (Original) A dual sided integral composite image product according to claim 1 wherein said first and second substrates are made from a thermal media.

7. (Original) A dual sided integral composite image product according to claim 4 wherein said image layer comprises a photographic emulsion layer.

8. (Original) A dual sided integral composite image product according to claim 1 wherein said composite image product comprises a cover for holding at least one leaf.

9. (Original) A dual sided integral composite image product according to claim 1 wherein said composite image product comprises a free standing product.

10-28 (Cancelled).

29. (currently amended) An image product comprising:  
a composite cover having a first continuous non-interrupted support substrate having a front side and back side, said front side having an image layer formed thereon having at least one image, and a second continuous non-interrupted support substrate having a front side and back side, said front side having an image layer formed thereon having at least one image, said back side of said second continuous non-interrupted support substrate being ~~permanently secured~~ adhered to said back side of said first continuous non-interrupted support substrate so as to form said dual sided integral composite image product; said integral composite image product having a fold line about which said integral composite image product is folded and which extends across said image layers

such that said back sides of said first and second continuous non-interrupted support substrates are in a back-to-back co-alignment with each other,

at least one leaf having a first continuous non-interrupted support substrate having a separate image layer thereon, and a second continuous non-interrupted support substrate having separate image layer thereon, said second continuous non-interrupted support substrate being secured to said first continuous non-interrupted support substrate in a back-to-back co-alignment manner so as to form said leaf; and

an attaching member for securing said at least one leaf to said cover.

30. (Original) An image product according to claim 29 wherein a plurality of said at least one leaf is provided.

31. (Original) An image product according to claim 29 wherein said attaching member is secured to said cover.

32. (Original) An image product according to claim 31 wherein said attaching member comprises at least one ring.

33. (Original) An image product according to claim 32 wherein said at least one leaf includes at least one opening adapted to be secured to said at least one ring.

34. (Previously Presented) An image product according to claim 33 wherein at least one scored line is provided on said leaf in association with said opening for allowing the leaf to be installed or removed from said ring.

35-43 (Canceled)

44. (currently amended) A dual sided integral composite image product, comprising:

a first continuous non-interrupted support substrate having a front side and back side, said front side having an image layer formed thereon having at least one image;

a second continuous non-interrupted support substrate having a front side and back side, said front side having an image layer formed thereon having at least one image, said back side of said second continuous non-interrupted support substrate being ~~permanently secured~~ adhered to said back side of said first continuous non-interrupted support substrate so as to form said dual sided integral composite image product such that said back sides of said first and second continuous non-interrupted support substrates are in a back-to-back co-alignment with each other, said integral composite image product having a fold line about which said integral composite image product is folded and which extends across said image layers;

an attachment section integrally formed with said first and/or second substrate.

45. (currently amended) An integral composite image product, comprising:

a first continuous non-interrupted support substrate having a front side and back side, said front side;

a second continuous non-interrupted support substrate having a front side and back side, said front side having an image layer formed thereon having at least one image, said back side of said second continuous non-interrupted support substrate being ~~permanently secured~~ adhered to said back side of said first continuous non-interrupted support substrate so as to form said integral composite image product such that said back sides of said first and second continuous non-interrupted support substrates are in a back-to-back co-alignment with each other, said integral composite image product having a fold line about which said integral composite image product is folded and which extends across said separate image layers;

an attachment section integrally formed with said first and/or second substrate.